

## Workshop on

### "SIEMENS S5"

Complete Program  
4-Days Program

## About Us

We are the training providers and deals in Technical, HSEQ, Management and Soft Skills Training.

We have highly knowledgeable and experienced local & foreign subject matter experts. Our team is highly focused and provides the best support as per your requirements and needs.

We provide a platform from where you can add value in you teams. We are highly fascinated on the development of your Technical and Management Teams.

We can provide on-site and classroom training.

## Trainer's Profile

Dr. Salama is our foreign freelance Trainer. He has done his PhD & Masters in Automatic Control Systems and did his Bachelors in Engineering in Electrical power & Machines. He is also an International EX Certified from Compex UK. Currently he is associated with Rasheid Petroleum-Egypt as their Sr. Control Systems Engineer. He has also worked with Rockwell Automation - Allen Bradley, Schneider Electric, Schumberger and Bureau Veritas.

He is a highly skilled in Automatic Controls like:

SCADA & HMI: □ SCADA (Vijeoc citect, , WINCC, Intouch,Rsview32, PCS7, Factory Talk, Wonderware, and Cimplicity ).

□ HMI (Panel builder, XBT, VIJEO DESIGNER, Factory Talk, & Wincc flex).

□ Data Acquisition System (National Instrumental Card )

PLCs : Schneider (Twido, M340, Premium &Quantum )----- Allen Bradley ( micro logix , SLC, Compact logix & Control logix), Siemens ( S7-200.S7-300, S7-400H, PCS7, 1200 &1500), GE Fanuc (Series 90-30) , GE gas turbine controller Mark VIE, YOKOGAWA ESD system Prosafe) , Process Control Using PID (Foxboro).

He has conducted different training sessions in the industries in Dubai, Abu Dhabi and Egypt i.e.

□ Siemens PLC S400

□ Allen Bradley PLC

□ PLC's & SCADA systems for both Siemens (S300,Wincc v4.0) & Allen Bradley( CLX L73, Factorytalk 8.2)

□ Allen Bradley PLC, CLX 5000, and communication

## Training Objective:

On completion of this course, the participant will be able to:

- Systematically use the current Siemens programmers as tools for program generation, documentation and troubleshooting
- Know performance characteristics, component parts and principle of operation of a SIMATIC S5 programmable controllers
- Fulfill simple logic control tasks, e.g. write programs, start up the PLC and remedy errors
- Master and use the basic operations of the STEP 5 programming language
- Know the different starting characteristics of SIMATIC S5 programmable controllers after a stop status
- Be familiar with typical applications and be able to use them in practice

## Training Content:

*Day One:*

- Description of SIMATIC S5 range
- Introduction to step5
- Hardware and software overview

- Representation of STEP5 operations in the form of control system ladder diagram (LAD), or statement list (STL).

*Day Two:*

- Logic operations, result of the logic operation,
- memory functions,
- Binary Operations
- create a new project
- counter functions,
- Case studies

*Day Three:*

- comparison functions,
- timer functions,
- arithmetic operation
- PG functions for program documentation
- Absolute and symbolic addressing
- Case studies

*Day Four:*

- Analog modules types.
- PG functions for tests, diagnostics and troubleshooting
- Action in case of faults in the RUN status and faults leading to the stop status
- Starting characteristics, organization blocks for cold restart and warm restart
- Configuration, addressing facilities and performance characteristics of the CPU's
- Programming of program blocks, function blocks, organization blocks and data blocks and linking with the program structure.



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